









## CONTACT MATERIAL OPTIONS

	CONTACT PLATING	TERMINAL PLATING	RATINGS
<b>Q</b>	Silver	<b>Q</b> = Silver	6 Amps with resistant load @ 125VAC or 28VDC 3 Amps with resistant load @ 250VAC
<b>S</b>		<b>S</b> = Silver,pure - tin	
<b>C</b>	Gold over Silver	<b>C</b> = Gold over silver	
<b>K</b>		<b>K</b> = Gold over silver,pure - tin	
<b>R</b>	Gold	<b>R</b> = Gold	0.4 Volt - Amps ( VA ) max. @ 20V max. ( AC or DC )
<b>G</b>		<b>G</b> = Gold,pure - tin	

## SOLDERING PROCESSES

**MANUAL SOLDERING** : Use soldering iron of 30 watts, controlled at 350°C  
approximately 5 seconds while applying solder.

**WAVE SOLDERING**: Recommended Soldering Temperature: 260 ± 5°C

Duration of Solder Immersion: Max 5 sec. (PCB is 1.6mm in thickness)

