

LEAD - FREE SOLDERING CONDITION

ITEM	LEAD - FREE SOLDERING CONDITION
HAND SOLDERING	350°C±10°C /5 sec max.
WAVE SOLDERING	Pre - Heat 100°C/60 sec 260°C±5°C / 5 sec
REFLOW SOLDERING	

RoHS COMPLIANT

- The limit value that we declare.
 - Pb<100 ppm
 - Cd<75 ppm
 - Hg<2 ppm
 - Cr6<2 ppm
 - PBB<0 ppm
 - PBDE<0 ppm
- Start from jan 2005.