















**LEAD - FREE SOLDERING CONDITION**

ITEM	LEAD - FREE SOLDERING CONDITION
HAND SOLDERING	350°C±10°C /5 sec max.
WAVE SOLDERING	Pre - Heat 100°C/60 sec    260°C±5°C / 5 sec
REFLOW SOLDERING	

**RoHS COMPLIANT**

- The limit value that we declare.  
Pb<100 ppm  
Cd<75 ppm  
Hg<2 ppm  
Cr6<2 ppm  
PBB<0 ppm  
PBDE<0 ppm
- Start from jan 2005.