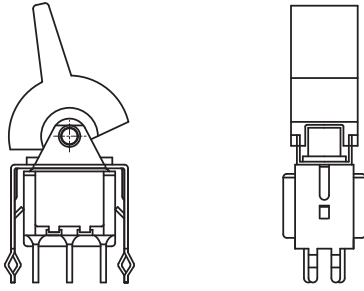


3M Series

Miniature Rocker & Paddle Switches

SNAP-IN TERMINATION OPTIONS

V2N



CONTACT MATERIAL OPTIONS

	CONTACT PLATING	TERMINAL PLATING	RATINGS
Q	Silver	Q = Silver	5 Amps with resistant load @ 120VAC or 28VDC
C	Gold over Silver	C = Gold over silver	2 Amps with resistant load @ 250VAC
R	Gold	R = Gold	0.4 Volt - Amps (VA) max. @ 20V max. (AC or DC)

SOLDERING PROCESSES

MANUAL SOLDERING: Use soldering iron of 30 watts, controlled at 350°C approximately 5 seconds while applying solder.

WAVE SOLDERING: Recommended Soldering Temperature: 270 ± 5°C
Duration of Solder Immersion: Max 5 sec. (PCB is 1.6mm in thickness)



3M
Rocker Switches